



Dart Aerospace Ltd.  
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K6A 1K7  
Canada

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**C10-23-6**  
**Job Sheet 188482**



Part No: C10-23-6

Job Qty: 10 pcs

Part Name: Keeper Bottom



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/31/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C10-23 Rev. 5A IPP Rev. A 18.04.17 new issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|-----------------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                             |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Waterjet - Omax - 1         | 10 pcs |            | 1/31/19  | 0.00      | 1.00    | Waterjet - Omax       |           | ac 19/01/28 |
| 105   | QC 2                        | 10 pcs |            | 1/31/19  | 0.00      | 0.00    | QC 2 - 1              |           |             |
|       |                             |        |            |          |           |         | QC 2 - 12             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 14             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 17             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 19             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 2              |           |             |
|       |                             |        |            |          |           |         | QC 2 - 20             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 22             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 23             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 25             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 32             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 33             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 35             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 38             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 39             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 4              |           |             |
|       |                             |        |            |          |           |         | QC 2 - 40             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 44             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 45             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 48             |           | ac 19/01/28 |
|       |                             |        |            |          |           |         | QC 2 - 49             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 50             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 51             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 52             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 54             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 56             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 57             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 62             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 63             |           |             |
|       |                             |        |            |          |           |         | QC 2 - 8              |           |             |
| 110   | Conventional Mill - 1 - B4B |        |            | 1/31/19  | 0.00      | 0.00    |                       |           |             |

|                                    |           |         |           | Conventional Mill - 1 -<br>B4B | FWD 19-3-4 |
|------------------------------------|-----------|---------|-----------|--------------------------------|------------|
|                                    |           |         |           | Conventional Mill - 2 -<br>B4B |            |
| 120 QC 2                           | 10<br>pcs | 1/31/19 | 0.00 0.00 | QC 2 - 1                       |            |
|                                    |           |         |           | QC 2 - 12                      |            |
|                                    |           |         |           | QC 2 - 14                      |            |
|                                    |           |         |           | QC 2 - 17                      |            |
|                                    |           |         |           | QC 2 - 19                      |            |
|                                    |           |         |           | QC 2 - 2                       |            |
|                                    |           |         |           | QC 2 - 20                      |            |
|                                    |           |         |           | QC 2 - 22                      |            |
|                                    |           |         |           | QC 2 - 23                      |            |
|                                    |           |         |           | QC 2 - 25                      |            |
|                                    |           |         |           | QC 2 - 32                      |            |
|                                    |           |         |           | QC 2 - 33                      |            |
|                                    |           |         |           | QC 2 - 35                      |            |
|                                    |           |         |           | QC 2 - 38                      |            |
|                                    |           |         |           | QC 2 - 39                      |            |
|                                    |           |         |           | QC 2 - 4                       |            |
|                                    |           |         |           | QC 2 - 40                      |            |
|                                    |           |         |           | QC 2 - 44                      |            |
|                                    |           |         |           | QC 2 - 45                      |            |
|                                    |           |         |           | QC 2 - 48                      |            |
|                                    |           |         |           | QC 2 - 49                      |            |
|                                    |           |         |           | QC 2 - 50                      |            |
|                                    |           |         |           | QC 2 - 51                      |            |
|                                    |           |         |           | QC 2 - 52                      |            |
|                                    |           |         |           | QC 2 - 54                      |            |
|                                    |           |         |           | QC 2 - 56                      |            |
|                                    |           |         |           | QC 2 - 57                      |            |
|                                    |           |         |           | QC 2 - 62                      |            |
|                                    |           |         |           | QC 2 - 63                      | 1/19/18    |
|                                    |           |         |           | QC 2 - 8                       |            |
| 130 QC 5                           | 10<br>pcs | 1/31/19 | 0.00 0.00 | QC 5 - 10                      |            |
|                                    |           |         |           | QC 5 - 12                      |            |
|                                    |           |         |           | QC 5 - 17                      |            |
|                                    |           |         |           | QC 5 - 18                      |            |
|                                    |           |         |           | QC 5 - 19                      |            |
|                                    |           |         |           | QC 5 - 22                      |            |
|                                    |           |         |           | QC 5 - 24                      |            |
|                                    |           |         |           | QC 5 - 3                       |            |
|                                    |           |         |           | QC 5 - 38                      |            |
|                                    |           |         |           | QC 5 - 42                      |            |
|                                    |           |         |           | QC 5 - 43                      |            |
|                                    |           |         |           | QC 5 - 49                      |            |
|                                    |           |         |           | QC 5 - 51                      |            |
|                                    |           |         |           | QC 5 - 58                      |            |
|                                    |           |         |           | QC 5 - 68                      |            |
|                                    |           |         |           | QC 5 - 9                       |            |
|                                    |           |         |           | QC 5 - 50                      |            |
|                                    |           |         |           | QC 5 - 30                      |            |
|                                    |           |         |           |                                |            |
| 140 Packaging 3-1 - Stock -<br>B4B | 10<br>pcs | 1/31/19 | 0.00 0.00 | Packaging 3 - 1 - B4B          |            |
|                                    |           |         |           | Packaging 3 - 2 - B4B          |            |
|                                    |           |         |           | Packaging 3 - 3 - B4B          |            |
|                                    |           |         |           | Packaging 3 - 4 - B4B          |            |
|                                    |           |         |           | Packaging 3 - 5 - B4B          |            |
|                                    |           |         |           | Packaging 3 - 6 - B4B          |            |
|                                    |           |         |           | Packaging 3 - 7 - B4B          |            |
|                                    |           |         |           | Packaging 3 - 8 - B4B          |            |

please stock in large  
fab → see Eric Laroque

MAR 08 2019 **DAS 68**  
9-89

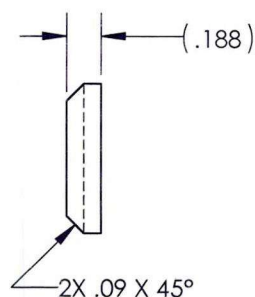
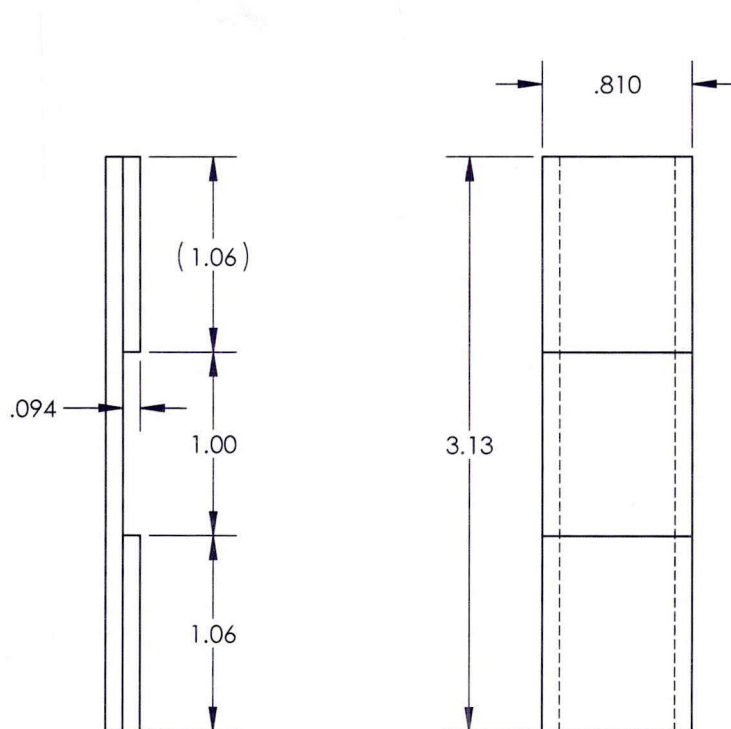


|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         |                        |                |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------------------|-------------------------|------------------------|----------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 9 - B4B  |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 10 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 11 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 12 - B4B | <i>EL</i>      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 13 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 14 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 15 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 16 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 17 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 18 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 19 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 20 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 21 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 22 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 23 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 24 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 25 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 26 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 27 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 28 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 29 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 30 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 31 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 32 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 33 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 34 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 35 - B4B |                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                       |                     |                         | Packaging 3 - 36 - B4B |                |
| 150 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 10                    | 1/31/19             | 0.00 0.00               | QC 21 - SA - 21        | DAS            |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | pcs                   |                     |                         | QC 21 - SA - 70        | MAR 12 2019 70 |
| Part Op <b>100</b> - 1-Cut as per DWG. DWG. Rev: <i>5A</i> PROG. Rev: <i>5A</i> CANAM FOLDER 2-Debur if necessary <i>9-89</i><br>Descriptions: <b>105</b> - (QC2- Inspect parts off machine FAI/FAIB)<br><b>110</b> - (Manufacture as per dwg) 1-Machine as per DWG. DWG REV: _____ 2-Debur<br><b>120</b> - (QC2- Inspect parts off machine FAI/FAIB)<br><b>130</b> - (QC5- Inspect part completeness to step on W/O)<br><b>140</b> - (Identify as per dwg & Stock Location: _____)<br><b>150</b> - (QC21- Final Inspection - Work Order Release) |                       |                     |                         |                        |                |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                       |                     |                         |                        |                |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <b>Component Name</b> | <b>Quantity</b>     | <b>Operation</b>        | <b>Container</b>       |                |
| M1018S.188                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | M1018S.188            | .1750 sf (.0175 ea) | 100-Waterjet - Omax - 1 |                        |                |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                       |                     |                         |                        |                |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <b>Component Part</b> | <b>Required</b>     | <b>Inventory</b>        | <b>Allocated</b>       |                |
| 100-Waterjet - Omax - 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | M1018S.188            | 0                   | 0                       | 0                      |                |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                       |                     |                         |                        |                |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                       |                     |                         |                        |                |



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| REVISIONS |     |             |  |  |      |         |          |
|-----------|-----|-------------|--|--|------|---------|----------|
| REV       | ECR | DESCRIPTION |  |  | DATE | INITIAL | APPROVED |



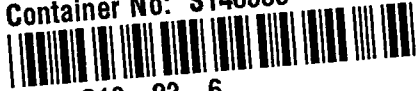
C10-23-6  
KEEPER BOTTOM

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 188482 hcs  
19-01-10

|                                                        |                        |
|--------------------------------------------------------|------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                        |
| TITLE<br><b>KEEPER WELDMENT</b>                        |                        |
| DWG NO.<br><b>C10-23</b>                               | REV<br><b>5A</b>       |
| MAT'L 1018                                             | DRAWN BY: CANAM        |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005                                            | HEAT TREAT             |
| .XX ± .01                                              | FINISH SEE SHEET 1     |
| .X ± .1                                                | SPEC                   |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | USED ON MODEL          |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           |                        |
| SCALE 1:1                                              | DATE 4/26/2002         |
| SHEET 4 OF 4                                           |                        |



Container No: S148583



Part: C10-23-6

Job No: 188482

Serial No/Batch: S148583

Revision: 5A

Inspector:

Exp Date:

Instructions:

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Date: 01/28/19